Procedure 7.8- Replacing the Step-Up Pulley Assembly

WARNING

Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

- 1. Remove the rear cover and disconnect the red battery lead from terminal M6 of the lower PCA.
- 2. Remove the stairarm assemblies as described in Procedure 7.11, steps 2 to 4.
- 3. Remove the crankarm assemblies as described in Procedure 7.4, steps 2 to 5.
- 4. Remove tension from the input pulley and generator belts as described below:
 - a. Straighten the locking tabs and turn the left and right tension bolts counterclockwise until tension is removed from both belts. (See Diagram 5.2)
 - b. Remove both tension bolts and slide the input belt off of the step up pulley assembly.
- 5. Place the input belt and step up belt in place on the replacement step up pulley. Set other end of the generator belt on the generator pulley.
- 6. Replace the tension bolts and associated hardware removed in step 5b.
- 7. Tension both belts per Procedure 5.2. Note the differences between tensioning a new belt and a existing (used) belt.
- 8. Replace the crankarms per Procedure 7.4, steps 6 to 10.
- 9. Replace the red battery lead removed in step 1 and check unit operation as described in Section Four.
- 10. Replace the rear cover.